#### **TECHNICAL DATA SHEET**

## Piccotac™ 1100-E Hydrocarbon Resin



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PICCOTAC™ 1100-E hydrocarbon resin is a low molecular weight, aliphatic hydrocarbon resin, derived mainly from dienes and other reactive monomers. It is characterized by its light color, excellent balance of tack and of adhesive and cohesive properties, heat resistance, and wide compatibility. PICCOTAC™ 1100-E is designed as a tackifier for various adhesive and hot melt compositions, particularly pressure-sensitive systems that require high cohesive and quick-stick properties. PICCOTAC™ 1100-E is stabilized by addition of antioxidant.

For further information regarding this product please refer to:

Synthomer Adhesive Technologies

eMail: Adhesive.Technologies@Synthomer.com

- Aliphatic C5 resin
- Excellent adhesion in formulations with Natural Rubber
- Excellent color and color stability
- Excellent peel and tack properties
- Good adhesion in formulations with styrene-isoprenestyrene (SIS) block copolymers

Property	Typical Value	Unit	Method <sup>1</sup>
Ring and Ball Softening Point	100	°C	ASTM E 28
Color, Gardner	3		ASTM D 6166, 50% solids in toluene
MMAP cloud point	96	°C	from 1:2 mixture of methylcyclohexane and aniline
DACP cloud point	63	°C	from 1:1 mixture of xylene and diacetone alcohol
Molecular Weight, Mn	1180	g/mol	GPC using polystyrene standards, elution with THF
Molecular Weight, Mw	2560	g/mol	
Molecular Weight, Mz	5900	g/mol	
Polydispersity (Mw/Mn)	2.2		
Density at 25°C	0.975	kg/dm³	
Glass transition temperature (Tg-midpoint)	49	°C	DSC, 20°C/min

<sup>&</sup>lt;sup>1</sup> internal method based upon the specified norm

#### **Applications**

Carpet, Caulks and Sealants, Labels, Other adhesives , Additives, Packaging specialities, Metal coatings, Speciality tapes, Tapes, Waterproofings

### Compatibility and Solubility

Compatible at all ratios or in limited but practically useful proportions, with natural and synthetic rubbers, low-vinyl acetate EVA (ethylene-vinyl acetate) copolymers, EnBA (ethylene n-butyl acetate) copolymers, APAO (amorphous poly-alpha-olefins), SIS (styrene-isoprene-styrene) block copolymers, SIBS (styrene-isoprene/butadiene-styrene) block copolymers, SEBS (styrene-ethylene/butylene-styrene) block copolymers, SEPS (styrene-ethylene/propylene-styrene) block copolymers, polyethylene polymers, polypropylene polymers, paraffin and microcrystalline waxes, PIB (polyisobutene), OBC (olefinic block copolymers), mPE (metallocene-catalyzed polyethylene), mPP (metallocene-catalyzed polypropylene), and TPE (thermoplastic elastomers).

Soluble at all useful proportions in aliphatic, aromatic, and chlorinated hydrocarbons and t-butyl acetate. Insoluble in alcohols and water.

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## **Packaging**

PICCOTAC™ 1100-E hydrocarbon resin is pastillated and packed in polyethylene bags of 20 kg net, and supplied on shrink wrapped pallets of 50 bags (1000 kg) each, from Synthomer facilities in the Netherlands and from warehouses located in Europe.

### **Storage**

Due to the thermoplastic behavior, pastillated and flaked resins may fuse, block or lump. This can be accelerated under any of the following conditions: 1) above ambient temperature 2) prolonged storage 3) pressure, e.g., stacking pallets, or a combination of these conditions. This is particularly applicable for low softening point resin grades. In order to maintain the flake or pastille shape, we therefore recommend storing the material in a temperature-controlled area; be careful with stacking material or applying pressure and preventing prolonged storage. It should be noted that lumping does not have a negative impact on the product specifications. Due to the nature of the product, claims regarding lumping cannot be accepted.

Resins are prone to gradual oxidation, some more so than others. This could result in darkening and/or it could have an adverse effect on the solubility of the resin in organic solvents or on its compatibility with polymers. Accordingly, it is recommended that strict control of inventory be observed at all times, taking care that the oldest material is used first.

PICCOTAC™ 1100-E hydrocarbon resin material will remain within product specification limits for a period of at least twelve months after shipment from Synthomer production facilities in the Netherlands, provided storage conditions outlined in this data sheet are observed. However, as we can neither anticipate the conditions under which the resin is processed nor the end use applications for which it is used, we recommend that the material be tested upon receipt.

### **Comments**

Properties reported here are typical of average lots. Synthomer makes no representation that the material in any particular shipment will conform exactly to the values given.